

S-12K84 URAI Blowers Frames 22 thru 718

ROOTS™ UNIVERSAL RAI® RPD Blowers



Howden

PSI Prolew Inc.

975 Selkirk, Pointe-Claire
Québec, Canada H9R 4S4
Tél: (514) 697-7867
Fax: (514) 697-0057
www.psiprolew.com



PSI Prolew Inc.

3770A Laird Road, Unit 1,
Mississauga, ON L5L 0A7
Tel: (905) 820-6330
Fax: (905) 820-6338
www.psiprolew.com



Design and Construction Features

- Steel detachable mounting feet
- Rigid one-piece cast iron casing
- Anti-friction bearings
- Thrust control
- Splash oil lubricated spur timing gears
- Connections in standard pipe sizes
- Balanced, precision machined bi-lobe impellers
- Ground steel shafts

Universal RAI blowers are heavy duty blowers designed with detachable rugged steel mounting feet that permit easy in-field adaptability to either vertical or horizontal installation requirements.

Basic blower description

Because of the detachable mounting feet, these units can be easily adapted to any of four drive shaft positions - right hand, left hand, bottom or top. The compact, sturdy design is engineered for continuous service when operated in accordance with speed and pressure ratings.

The basic model consists of a cast iron casing and cast iron involute impellers. Carburized and ground alloy steel spur timing gears are secured to the steel shafts with a taper mounting and locknut. Oversized antifriction bearings are used, with a cylindrical roller bearing at the drive shaft to withstand V-belt pull. The Universal RAI features thrust control, with splash oil lube on the gear end and grease lube on the drive end.

Available accessories include driver, relief valve, inlet and discharge silencers, inlet filter, check valve, extended base, v-belt or flexible coupling and drive guards.

Strongest warranty in the industry

ROOTS™ Universal RAI® blowers are warranted for two years plus an additional 6 months for shipping and construction where required. ROOTS synthetic oil is recommended for longer lubricant life.



Vertical gear end

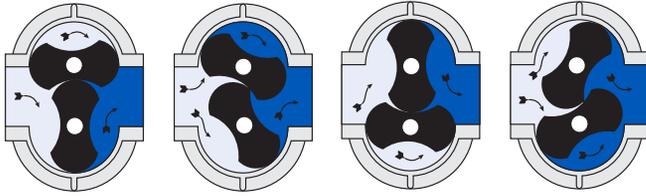


Horizontal gear end



Horizontal drive end

Frame size	A	A'	B	C	D	D1	D2	M	O	O'	P	P'	R	U	Inlet Disch.	AX	Wgt.
32	7.25	7.25	6.75	11.25	5	8.5	5	5.81	12.81	8.88	7.75	12.13	6.75	0.75	1.25 NPT	1.75	69
33	7.25	7.25	7.63	12.13	5	8.5	5	6.25	12.81	8.88	7.75	12.13	6.75	0.75	2.0 NPT	1.75	74
36	7.25	7.25	10	14.63	5	8.5	5	7.56	12.81	8.88	7.75	12.13	6.75	0.75	2.5 NPT	1.75	102
42	8	8	7.25	13	6.25	10.25	6.25	6.86	15.06	10.63	8.75	13.63	8.25	0.875	1.5 NPT	2	88
45	8	8	10	15.5	6.25	10.25	6.25	8	15.06	10.63	8.75	13.63	8.25	0.875	2.5 NPT	2	109
47	8	8	11.75	17.63	6.25	10.25	6.25	9.25	15.06	10.5	8.5	13.63	8.25	0.875	3.0 NPT	2	128
53	10.5	10.5	8.38	15.38	6.25	11.25	6.75	8.18	17.38	11.88	10.25	17.25	8.75	1.125	.2.5 NPT	2.5	143
56	10.5	10.5	11	18	6.25	11.25	6.75	9.19	17.38	12.25	11	17.25	8.75	1.125	4.0 NPT	2.5	170
59	10.5	10.5	14	21.18	6.25	11.25	6.75	11.19	17.38	12.25	11	17.25	8.75	1.125	4.0 NPT	2.5	204
65	11	11	10	18.38	8.75	14.75	8.75	9.19	21.63	15.13	12.75	19.75	11.75	1.375	3.0 NPT	3	245
68	11	11	13	21.38	8.75	14.75	8.75	10.82	21.63	15.13	12.75	19.75	11.75	1.375	5.0 NPT	3	285
615	11	11	20	28.38	8.75	14.75	8.75	14.32	21.63	16.25	15	19.75	11.75	1.375	06.0 FLG	3	425



POSITION 1 POSITION 2 POSITION 3 POSITION 4

Operating principle

Two figure-eight lobe impellers mounted on parallel shafts rotate in opposite directions. As each impeller passes the blower inlet, it traps a definite volume of gas and carries it around the case to the blower outlet, where the gas is discharged. With constant speed operation, the displaced volume is essentially the same regardless of pressure, temperature or barometric pressure.

Timing gears control the relative position of the impellers to each other and maintain small but definite clearances. This allows operation without lubrication being required inside the gas casing.

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For further information contact

Howden Roots
 900 W. Mount St.
 Connersville
 Indiana
 USA
 47331
 Tel: +1 765 827 9200
 Web: www.howden.com

Performance table

Frame Size	Speed RPM	4 PSI		5 PSI		6 PSI		7 PSI		8 PSI		9 PSI		10 PSI		12 PSI		13 PSI		14 PSI		15 PSI		Vacuum Data			
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	IN-HGV	CFM	BHP											
32U	1750	45	1.4	41	1.7	37	2.1	34	2.4	31	2.8	28	3.1	25	3.5	-	-	-	-	-	-	-	-	-	12	26	2
	2950	99	2.4	95	3	91	3.6	88	4.2	85	4.7	82	5.3	79	5.9	74	7.1	72	7.6	69	8.2	67	8.8	15	68	4.3	
	3550	126	3	122	3.7	118	4.4	115	5.1	112	5.8	109	6.5	106	7.2	101	8.6	99	9.3	96	10	94	10.6	16	90	5.6	
33U	1750	64	1.9	58	2.4	54	2.9	49	3.3	45	3.8	41	4.3	38	4.7	-	-	-	-	-	-	-	-	-	12	39	2.8
	2950	138	3.3	132	4.1	128	4.9	123	5.7	119	6.5	115	7.3	112	8.1	105	9.7	-	-	-	-	-	-	-	15	97	5.9
	3550	174	4.1	169	5	165	6	160	6.9	156	7.9	152	8.8	149	9.8	142	11.7	-	-	-	-	-	-	-	15	134	7.2
36U	1750	116	3.2	109	3.9	102	4.7	96	5.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	13	74	5
	2950	238	5.5	231	6.8	224	8.1	218	9.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15	181	9.8
	3550	300	6.7	292	8.3	286	9.9	279	11.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15	243	11.9
42U	1750	68	1.9	64	2.4	59	2.8	56	3.3	52	3.7	49	4.2	46	4.7	-	-	-	-	-	-	-	-	-	14	42	3
	2950	141	3.3	136	4.1	132	4.9	128	5.7	125	6.5	122	7.2	119	8	113	9.6	11	10.3	10.8	11.1	105	11.9	16	101	6.2	
	3550	177	4.1	172	5.1	168	6	165	7	161	7.9	158	8.8	155	9.8	149	11.6	146	12.6	144	13.5	141	14.4	16	137	7.6	
45U	1750	144	3.8	136	4.7	129	5.6	122	6.6	116	7.5	110	8.4	104	9.3	-	-	-	-	-	-	-	-	-	13	98	5.9
	2950	289	6.7	281	8.2	274	9.8	267	11.3	261	12.9	255	14.4	249	16	-	-	-	-	-	-	-	-	-	16	218	12.5
	3550	362	8.2	354	10.1	346	12	340	13.9	333	15.7	328	17.6	322	19.5	-	-	-	-	-	-	-	-	-	16	291	15.2
47U	1750	193	5	183	6.2	174	7.4	166	8.6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	14	126	8.4
	2950	385	8.8	375	10.8	366	12.9	357	14.9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15	307	15.4
	3550	480	10.9	470	13.3	461	15.8	453	18.3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15	402	18.8
53U	1170	99	2.7	92	3.4	86	4.1	81	4.8	76	5.4	71	6.1	66	6.8	-	-	-	-	-	-	-	-	-	12	67	4.3
	1750	175	4.2	168	5.2	163	6.2	157	7.2	152	8.2	147	9.2	143	10.3	134	12.3	130	13.3	127	14.3	-	-	15	124	7.5	
	2850	320	7.4	313	9.1	308	10.7	302	12.3	297	14	292	15.6	288	17.2	279	20.5	275	22.1	272	23.8	268	25.4	16	262	13.4	
56U	1170	174	4.6	164	5.7	155	6.9	147	8	139	9.1	132	10.2	125	11.4	112	13.6	-	-	-	-	-	-	-	13	117	7.2
	1750	302	7	292	8.7	283	10.4	275	12.1	267	13.8	260	15.5	253	17.2	241	20.5	235	22.2	-	-	-	-	-	15	225	12.6
	2850	546	12.2	536	15	527	17.7	518	20.5	511	23.2	503	26	496	28.7	484	34.2	478	37	-	-	-	-	-	16	468	21
59U	1170	272	6.7	259	8.4	248	10	238	11.7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	14	188	11.4
	1750	459	10.3	447	12.8	436	15.2	425	17.7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15	363	18.4
	2850	815	18	802	22	791	26	780	30	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15	718	30.8
65U	1170	201	5.2	190	6.4	181	7.7	172	8.9	164	10.2	157	11.5	150	12.7	137	15.2	130	16.5	-	-	-	-	-	14	132	8.7
	1750	343	8	333	9.9	324	11.8	315	13.7	307	15.6	300	17.4	293	19.3	279	23.1	273	24.9	267	26.8	261	28.7	16	252	15.1	
	2350	491	11.4	481	13.9	471	16.4	463	19	455	21.5	447	24	426	26.5	427	31.6	421	34.1	415	36.6	409	39.1	16	400	20.6	
68U	1170	322	8.3	305	10.3	291	12.3	277	14.3	264	16.3	252	18.3	241	20.3	219	24.4	210	26.4	-	-	-	-	-	14	211	13.9
	1750	551	12.7	535	15.7	520	18.7	506	21.8	493	24.8	481	27.8	470	30.8	470	36.8	439	39.8	429	42.9	-	-	16	405	24	
	2350	788	17.8	772	21.8	757	25.9	743	29.9	703	34	718	38	707	42.1	707	50.2	676	54.2	666	58.3	-	-	16	642	32.8	
615U	1170	603	15.4	572	19.1	544	22.9	519	26.7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	11	483	20.5
	1750	1032	23.2	1001	29.1	973	34.7	948	40.4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	885	33.7
	2350	1476	32.4	1445	40	1417	47.6	1392	55.2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	1329	46

Notes:

- Performance based on inlet methane at standard pressure of 14.7 psia, standard temperature of 68° F, and specific gravity of 0.55.
- Vacuum ratings based on inlet methane at standard temperature of 68°F, discharge pressure of 30" Hg and specific gravity of 0.55.